

11/29/2018

Print



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

## Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO041811	ACI001-VC	1	1	Net 30	M6061T6R6.500	6061-T6 Round Bar 6.500" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft				3	11/26/2018	3	RD17-1027-01	S133291	Stock	11/29/2018	\$ 161.77 / ft	0		\$485.30	Acier Ouellette Inc.
										<b>Total:</b>			<b>3</b>							<b>\$364.95</b>	

Plex 11/29/2018 11:51 AM dart.Tollis.Andrew



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO041811**

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO041811

**PO Date:** 11/22/18

**Due Date:**

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** Regis Quenneville  
135X-Tube drill jigs

## **Items**

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M6061T6R6.500		6061-T6 Round Bar 6.500" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	-	11/26/18	3 ft	0 ft	3 ft	\$161.7666/ft	\$485.30
												Grand Total:
												\$485.30

## **Order Notes**

### Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 11/22/18 9:39 AM dart.hemmerich.steven



# ACIER OUELLETTE INC.

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

# DELIVERY - CLIENT

Copy

CO00121914

## Billed to

DART AEROSPACE LTD

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

## Shipped to

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Att : HEMMERICH Tél.: (613) 632-5200 EXT.

**Instruction** F-M

**Delivery Route** 5

**Customer N°** CLI0001056

**Date** 2018/11/22

**Delivery date** 2018/11/27

**Your order N°** po041811

**Processed by** Denis Quenneville

**Salesman**

**Carrier** OUELLETTE VALLEYFIELD

**Credit Terme** Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 ROUND ALU 6 1/2 6061-T6 NS RAL-612 9261 1 X 3' Heat (001M1808304) M AC21872-THY-2018/11/26	116.94	3.00	PI							

**Note :** ATTENTION: MILL TEST REQUIS

ATTENTION: MILL TEST REQUIS

**Total Weight (Lbs) :** 116.94

**NIR :** R-109516-6

**Conditions :**  
All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By : 	Verified By : 	Delivered By : 	Date Y M D 18 11 29
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Customer's Signature

218722



Service Center Metals  
5850 Quality Way  
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS  
FOR EXTRUDED PRODUCTS



OUR ORDER NUMBER	ITEM
967425	1

CERTIFICATION  
ASTM-B221-14 StencilCont  
SPECIFICATION  
SAE AMS-QQA-200/8A Stabilized  
RoHS 2011/65/EU Compliant

DATE OF SHIPMENT  
11/7/2018  
SALESPERSON  
D. Schroeder (Canada)  
ALLOY/TEMPER  
6061-T6511  
DESCRIPTION  
Lightning Rod Tite 6.500 +/- .021

MANIFEST NUMBER  
384269  
CUSTOMER PO  
5400424098  
CUSTOMER PART NUMBER  
ALRD00383

Quantity Certified 2,811 lbs 6 pcs

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

All aluminum products supplied by Service Center Metals, LLC contain no functional mercury. Neither mercury nor its compounds are used in the manufacture of aluminum products at our facility. Furthermore, aluminum products supplied by Service Center Metals have not, to the best of our knowledge, contacted any source of mercury.

This product is RoHS-2, REACH, and DFARS compliant.

SCM is ISO 9001-2015 certified

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
			min	min	min
			max	max	max
1	201803567	2/26/18	53.40	50.00	14.10
1	201820763	11/1/18	49.20	45.00	15.60

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	AL	Others	Total	Melt Source:
001E180221L	201803567	6061	0.75	0.41	0.33	0.10	0.93	0.11	0.09	0.03	97.25	0.05	0.15	United States of America
001J180221L	201803567	6061	0.75	0.41	0.33	0.10	0.93	0.11	0.09	0.03	97.25	0.05	0.15	United States of America
001K180220C	201803567	6061	0.75	0.36	0.32	0.11	0.89	0.10	0.04	0.03	97.42	0.05	0.15	United States of America
001K180221A	201803567	6061	0.75	0.37	0.32	0.11	0.89	0.11	0.05	0.03	97.38	0.05	0.15	United States of America
001M180830A	201820763	6061	0.76	0.39	0.33	0.11	0.90	0.11	0.07	0.04	97.31	0.05	0.15	United States of America

SCM products are melted and extruded in the USA

Calvin J. Wiggins

Calvin J. Wiggins, Director of Quality & Technical Services

Print Date: 11/7/2018

Rev 3/14/2018

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6511/T62 ALUMINUM ROUND BAR

SPECIFICATION: QQ-A-225/B OR AMS-QQ-A-225/B OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

PART NUMBER: M6061T6R(D,DDD)  
DIA. 1

WHERE "D,DDD" = DIAMETER IN INCHES  
EG. 5/8" ROUND BAR = M6061T6R0.625

RELEASED  
2009-09-09  
M

B	REFORMAT DWG. ADD B211 & B221 SPEC (IN DB-1).	CP	09 07 13
A	REF PAR 08-020A	DS	01 06 00
REV	NEW ISSUE	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		M6061T6R	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR		6061-T6 ROUND BAR	NTS
DATE	09.07.13	COPYRIGHT © 2001 BY DART AEROSPACE LTD	



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606176R6.500

PO / BATCH NO.: P0041811

DATE: 10/11/29

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 6.50"

QUANTITY RECEIVED: 34

THICKNESS RECEIVED:         

QUANTITY INSPECTED: 34

SHEET SIZE ORDERED:         

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED:         

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>(N)</u>	
CORRECT FINISH	<u>(Y)</u> N	
CORROSION	Y <u>(N)</u>	
CORRECT GRAIN DIRECTION	<u>(Y)</u> N	
CORRECT MATERIAL PER M-DRAWING	<u>(Y)</u> N	AMS- <del>924</del> A-200/8
CORRECT THICKNESS	<u>(Y)</u> N	
PHOTO REQUIRED	Y <u>(N)</u>	
CORRECT REF # TO LINK CERT	<u>(Y)</u> N	11:00; M180830A
CORRECT MATERIAL IDENTIFICATION	<u>(Y)</u> N	
CORRECT M# ON THE MATERIAL	<u>(Y)</u> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 61</u> DATE: <u>10/11/29</u>	SIGNED OFF BY: <u>        </u> DATE: <u>        </u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in